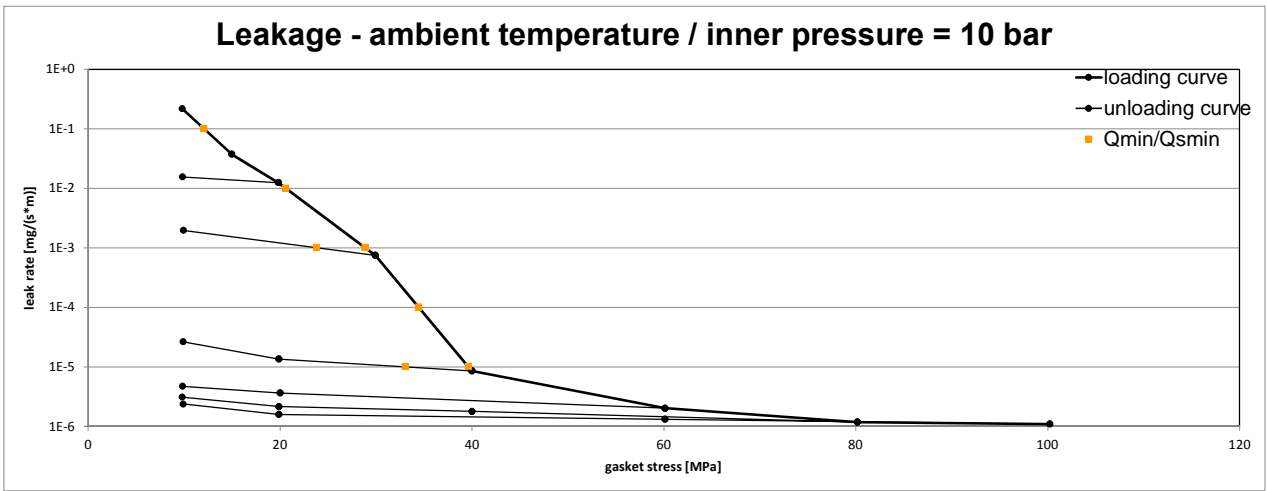
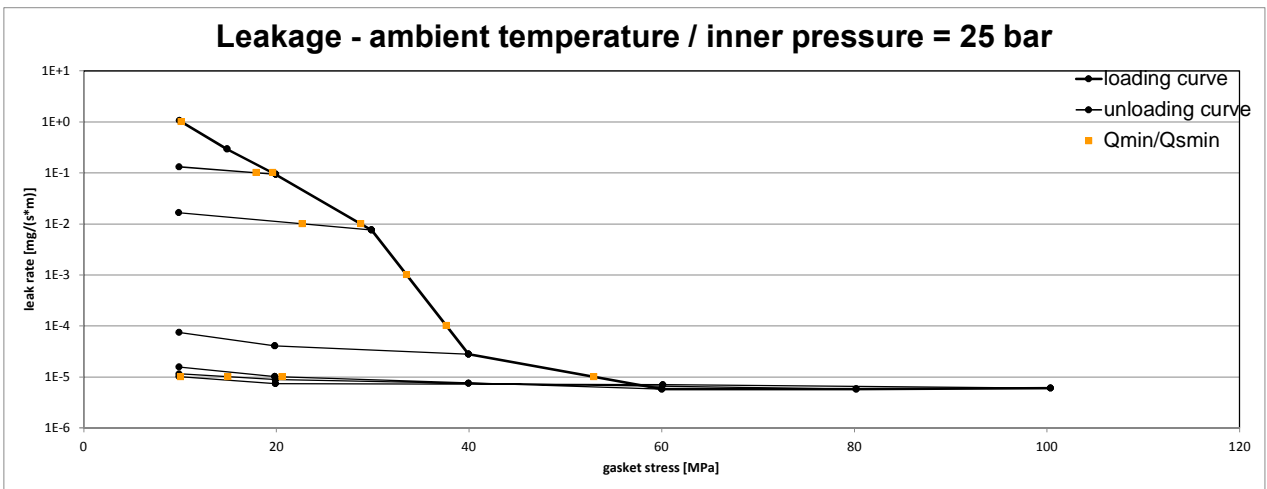


Company Address	TEADIT International, Rosenheimer Straße 10, 6330 Kufstein, Austria	According to <b>DIN EN 13555</b> <b>2005-02</b>
Gasket Type	24 SH	
Sealing element dimensions [mm]	92 x 49 x 3.0	

L [mg/(s*m)]	Q <sub>minL</sub> [MPa]	Minimum stress to seal Q <sub>minL</sub> (at assembly), Q <sub>SminL</sub> (after off-loading) for p = 10 bar									
		Q <sub>SminL</sub> [MPa]									
		Q <sub>A</sub> = 20 MPa	Q <sub>A</sub> = 30 MPa	Q <sub>A</sub> = 40 MPa	Q <sub>A</sub> = 60 MPa	Q <sub>A</sub> = 80 MPa	Q <sub>A</sub> = 100 MPa				
10 <sup>-0</sup>	10	10	10	10	10	10	10				
10 <sup>-1</sup>	12	10	10	10	10	10	10				
10 <sup>-2</sup>	21		10	10	10	10	10				
10 <sup>-3</sup>	29		24	10	10	10	10				
10 <sup>-4</sup>	34			10	10	10	10				
10 <sup>-5</sup>	40			33	10	10	10				



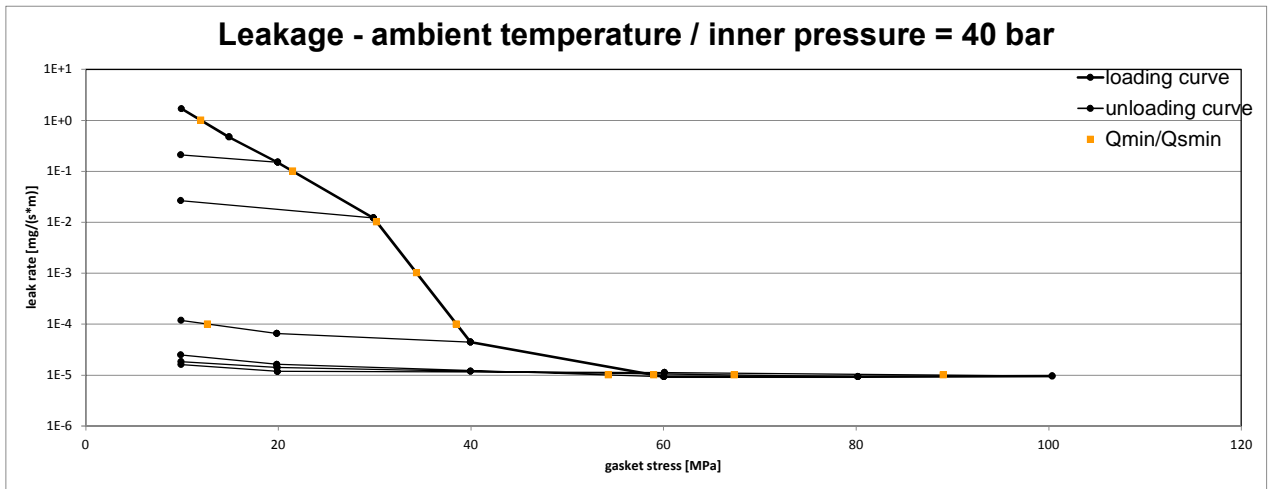
L [mg/(s*m)]	Q <sub>minL</sub> [MPa]	Minimum stress to seal Q <sub>minL</sub> (at assembly), Q <sub>SminL</sub> (after off-loading) for p = 25 bar									
		Q <sub>SminL</sub> [MPa]									
		Q <sub>A</sub> = 20 MPa	Q <sub>A</sub> = 30 MPa	Q <sub>A</sub> = 40 MPa	Q <sub>A</sub> = 60 MPa	Q <sub>A</sub> = 80 MPa	Q <sub>A</sub> = 100 MPa				
10 <sup>-0</sup>	10	10	10	10	10	10	10				
10 <sup>-1</sup>	20	18	10	10	10	10	10				
10 <sup>-2</sup>	29		23	10	10	10	10				
10 <sup>-3</sup>	34			10	10	10	10				
10 <sup>-4</sup>	38			10	10	10	10				
10 <sup>-5</sup>	53				21	15	10				



Note: the content of darkened cells was not determined respectively is unnecessary      Rev - No: 3      Creation date of this sheet: 2016-08-15

Company Address	TEADIT International, Rosenheimer Straße 10, 6330 Kufstein, Austria	According to <b>DIN EN 13555</b> <b>2005-02</b>
Gasket Type	24 SH	
Sealing element dimensions [mm]	92 x 49 x 3.0	

L [mg/(s*m)]	Q <sub>min,L</sub> [MPa]	Minimum stress to seal Q <sub>min,L</sub> (at assembly), Q <sub>Smin,L</sub> (after off-loading) for p = 40 bar										
		Q <sub>Smin,L</sub> [MPa]										
		Q <sub>A</sub> = 20 MPa	Q <sub>A</sub> = 30 MPa	Q <sub>A</sub> = 40 MPa	Q <sub>A</sub> = 60 MPa	Q <sub>A</sub> = 80 MPa	Q <sub>A</sub> = 100 MPa					
10 <sup>0</sup>	12	10	10	10	10	10	10					
10 <sup>-1</sup>	22		10	10	10	10	10					
10 <sup>-2</sup>	30			10	10	10	10					
10 <sup>-3</sup>	34			10	10	10	10					
10 <sup>-4</sup>	38			13	10	10	10					
10 <sup>-5</sup>	59				54	67	89					



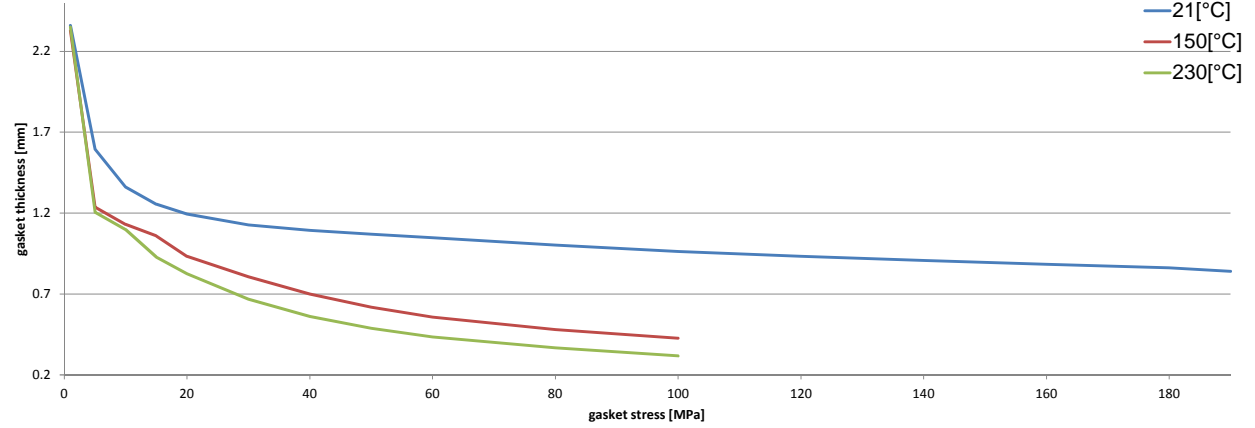
Note: the content of darkened cells was not determined respectively is unnecessary      Rev - No: 3      Creation date of this sheet: 2016-08-15

<b>Company Address</b>	TEADIT International, Rosenheimer Straße 10, 6330 Kufstein, Austria	<b>According to DIN EN 13555 2005-02</b>
<b>Gasket Type</b>	24 SH	
<b>Sealing element dimensions [mm]</b>	92 x 49 x 3.0	

Relaxation ratio $P_{QR}$ for stiffness $C = 500$ kN/mm						
Gasket stress	temperature 1 [21 °C]		temperature 2 [150 °C]		temperature 3 [230 °C]	
	$P_{QR}$	$\Delta e_{Gc}$ [mm]	$P_{QR}$	$\Delta e_{Gc}$ [mm]	$P_{QR}$	$\Delta e_{Gc}$ [mm]
Stress level 1 [30 MPa]	0.89	0.029	0.46	0.136	0.40	0.151
Stress level 2 [50 MPa]	0.87	0.055	0.45	0.233	0.36	0.271
$P_{QR}$ and $\Delta e_{Gc}$ at maximal applicable gasket stress $Q_{Smax}$						
$P_{QR}$ at $Q_{Smax}$	0.96	0.064	0.48	0.436	0.41	0.495
$Q_{Smax}$	190 MPa		100 MPa		100 MPa	

Sekant unloading modulus of the gasket $E_G$ [MPa] and gasket thickness $e_G$ [mm]						
Gasket stress [MPa]	temperature 1 [21 °C]		temperature 2 [150 °C]		temperature 3 [230 °C]	
	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]
0		3.160		3.245		3.230
1		2.361		2.327		2.351
5	88	1.595	84	1.237	97	1.206
10	205	1.363	238	1.130	310	1.099
15	351	1.256	607	1.059	464	0.928
20	535	1.194	829	0.934	663	0.827
30	1003	1.127	1490	0.805	1017	0.667
40	1628	1.092	2019	0.699	1372	0.561
50	2294	1.070	2494	0.619	1637	0.487
60	2913	1.048	2897	0.557	1823	0.435
80	4221	1.001	3645	0.479	2020	0.367
100	4235	0.962	3408	0.427	1999	0.317
120	4287	0.932				
140	4224	0.907				
160	4156	0.884				
180	3929	0.862				
190	3643	0.840				

### Gasket thickness $e_G$



Note: the content of darkened cells was not determined respectively is unnecessary      Rev - No: 3      Creation date of this sheet: 2016-08-15