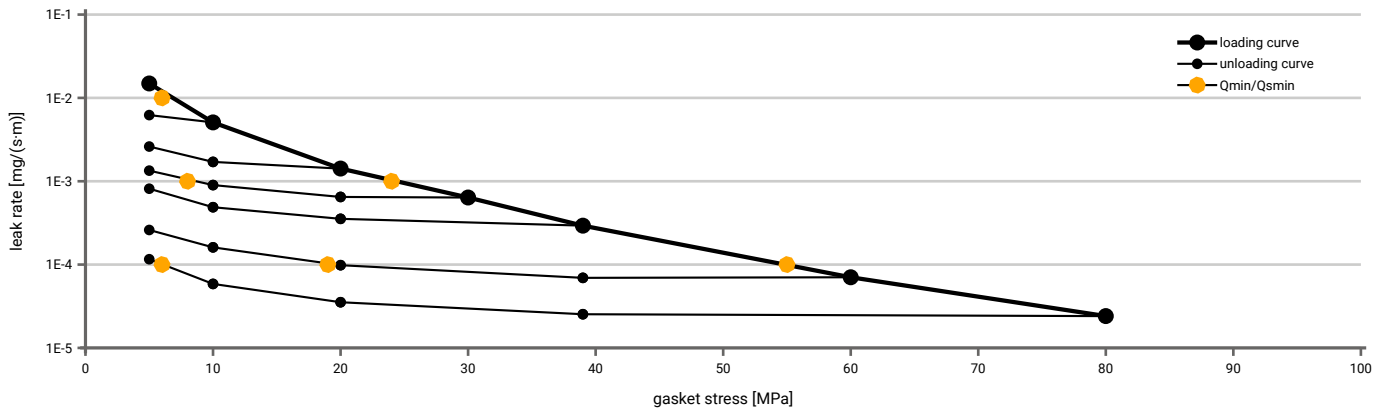
Manufacturer address	IDT Industrie- und Dichtungstechnik GmbH, Adlerstraße 18, 45307 Essen, DE	According to **DIN EN 13555 2005-2**
Product name	IDT - SIGRAFLEX Hochdruck Pro with inner eyelet; WS 3888 IB; IDT style FD10; LE	
Product dimensions	92 x 49 x 2 mm (DIN EN 1514-1 1997-8)	

Minimum stress to seal $Q_{min(L)}$ (at assembly), $Q_{smin(L)}$ (after off-loading) for p = 10 bar (T = 23 ± 2 °C)

L [mg/(s·m)]	$Q_{min(L)}$ [MPa]	$Q_{smin(L)}$ [MPa]						
		Q_A = 5 [MPa]	Q_A = 10 [MPa]	Q_A = 20 [MPa]	Q_A = 30 [MPa]	Q_A = 40 [MPa]	Q_A = 60 [MPa]	Q_A = 80 [MPa]
1E-0	5		5	5	5	5	5	5
1E-1	5		5	5	5	5	5	5
1E-2	7		5	5	5	5	5	5
1E-3	24				9	5	5	5
1E-4	55						20	6
1E-5								
1E-6								
1E-7								
1E-8								

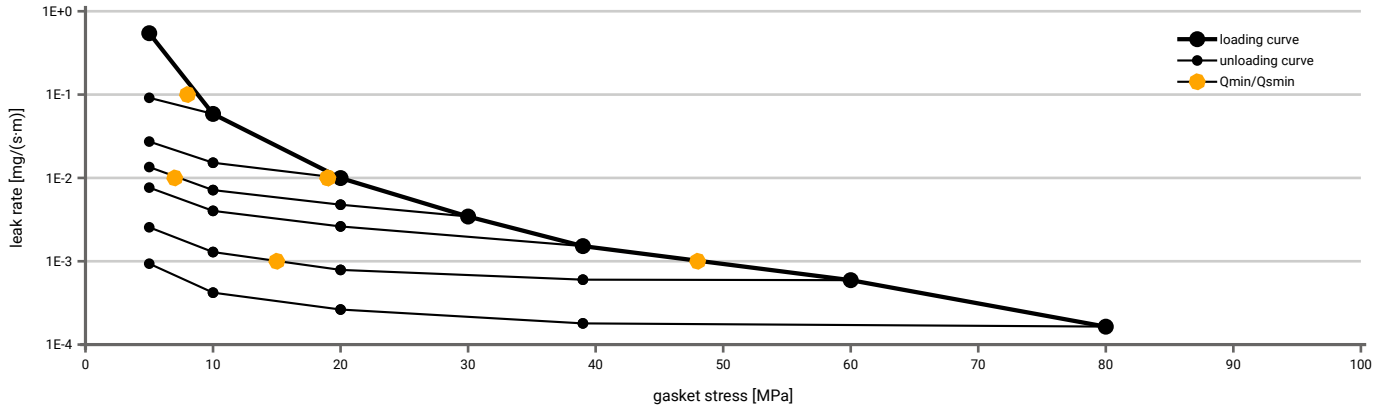
Leakage - 23 ± 2 °C / 10 bar



Minimum stress to seal $Q_{min(L)}$ (at assembly), $Q_{smin(L)}$ (after off-loading) for p = 40 bar (T = 23 ± 2 °C)

L [mg/(s·m)]	$Q_{min(L)}$ [MPa]	$Q_{smin(L)}$ [MPa]						
		Q_A = 5 [MPa]	Q_A = 10 [MPa]	Q_A = 20 [MPa]	Q_A = 30 [MPa]	Q_A = 40 [MPa]	Q_A = 60 [MPa]	Q_A = 80 [MPa]
1E-0	5		5	5	5	5	5	5
1E-1	9		5	5	5	5	5	5
1E-2	20			20	7	5	5	5
1E-3	49						15	5
1E-4								
1E-5								
1E-6								
1E-7								
1E-8								

Leakage - 23 ± 2 °C / 40 bar

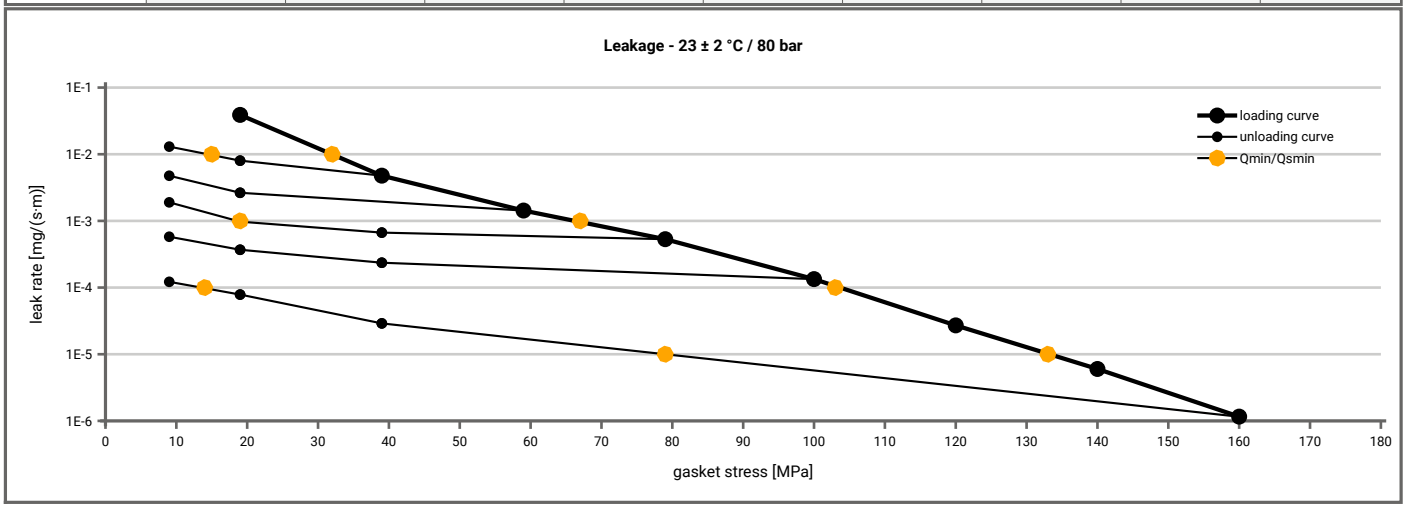


Note: the content of darkened cells was not determined respectively is unnecessary	Rev.-No.: **1**	Creation date of this sheet: **2012-06-18**

Manufacturer address	IDT Industrie- und Dichtungstechnik GmbH, Adlerstraße 18, 45307 Essen, DE	According to **DIN EN 13555 2005-2**
Product name	IDT - SIGRAFLEX Hochdruck Pro with inner eyelet; WS 3888 IB; IDT style FD10; LE	
Product dimensions	92 x 49 x 2 mm (DIN EN 1514-1 1997-8)	

Minimum stress to seal $Q_{min(L)}$ (at assembly), $Q_{smin(L)}$ (after off-loading) for p = 80 bar (T = 23 ± 2 °C)

L [mg/(s·m)]	$Q_{min(L)}$ [MPa]	$Q_{smin(L)}$ [MPa]							
		Q_A = 20 [MPa]	Q_A = 40 [MPa]	Q_A = 60 [MPa]	Q_A = 80 [MPa]	Q_A = 100 [MPa]	Q_A = 120 [MPa]	Q_A = 140 [MPa]	Q_A = 160 [MPa]
1E-0	20		10	10	10	10			10
1E-1	20		10	10	10	10			10
1E-2	33		15	10	10	10			10
1E-3	67				19	10			10
1E-4	104								14
1E-5	133								80
1E-6									
1E-7									
1E-8									



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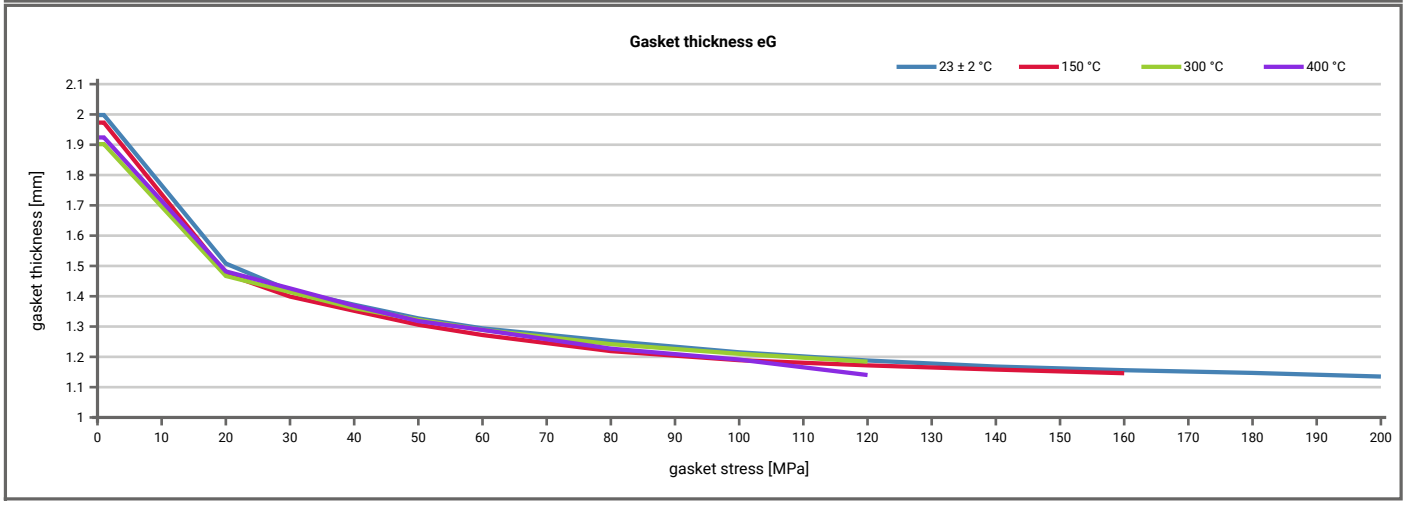
Product dimensions	92 x 49 x 2 mm (DIN EN 1514-1 1997-8)	

Relaxation ratio P_{QR} for stiffness C = 500 [kN/mm]

Gasket stress	23 ± 2 °C		Temperature 1 [150 °C]		Temperature 2 [300 °C]		Temperature 3 [400 °C]			
	P_{QR}	Δe_{Gc} [µm]	P_{QR}	Δe_{Gc} [µm]	P_{QR}	Δe_{Gc} [µm]	P_{QR}	Δe_{Gc} [µm]	P_{QR}	Δe_{Gc} [µm]
Stress level 1 [30 MPa]	0.99	4	0.93	18	0.92	21	0.92	20		
Stress level 2 [50 MPa]	0.99	4	0.96	19	0.95	21	0.95	21		
P_{QR} and Δe_{Gc} at maximum gasket stress to be applied Q_{smax}										
P_{QR} at Q_{smax}	1.00	0	0.99	13	0.97	30	0.97	30		
Q_{smax}	200 MPa		160 MPa		120 MPa		120 MPa			

Sekant unloading modulus of the gasket E_G [MPa] and gasket thickness e_G [mm]

Gasket stress [MPa]	23 ± 2 °C		Temperature 1 [150 °C]		Temperature 2 [300 °C]		Temperature 3 [400 °C]			
	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]
0	0	1.998	0	1.973	0	1.902	0	1.924		
1	0	1.998	0	1.973	0	1.902	0	1.924		
20	314	1.508	475	1.474	419	1.467	394	1.482		
30	505	1.419	584	1.399	864	1.414	622	1.426		
40	933	1.372	910	1.352	1132	1.361	926	1.369		
50	976	1.327	1087	1.306	1419	1.322	869	1.318		
60	1329	1.294	1398	1.272	1611	1.289	1580	1.289		
80	2177	1.252	1804	1.219	2417	1.242	1685	1.227		
100	2405	1.215	2637	1.189	3226	1.210	2241	1.191		
120	2858	1.188	3914	1.172	3653	1.184	3103	1.140		
140	3310	1.168	4528	1.158						
160	4759	1.156	5165	1.146						
180	6620	1.147								
200	7071	1.135								



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